TITLE:	UTC Data Collection Template	Rev: 03/18/16	
Applies To:	PROCBO, PROCBR, PROZBA, PROZBD, PROZBF, PROZBG, PROZBH, PROZBI, PROZBN, UTLCBO, UTLCBR, UTLFBR, UTLZBA,		Page 1 of 2
	UTLZBB, UTLZBD, UTLZBE, UTLZBF, UTLZBG, UTLZBH, UTLZBI, UTLZBL, UTLZBN, UTLZBR, UTLZBT		

LOCAT	TION DESIGNATION		
PAD-T	O-TANK WELDS (Designated with	h "A" codes)	
Code	Description	Location	Inspect
A1	Outboard sill pad to tank transverse weld.	A & B Ends	Full length of weld, including portion around corner of pad.
A2	Front sill pad longitudinal weld.	AR, AL, BR, BL	Full length of weld to termination at bolster pad.
A3	Fillet weld in outboard sill pad to tank cutout.	A & B Ends	Full length of weld.
A4	Sill pad longitudinal weld.	AR, AL, BR, BL	6" of weld from termination.
A5	Second full transverse sill pad weld.	A & B Ends	Full length of weld.
A6	Inboard termination of sill pad longitudinal welds.	AR, AL, BR, BL	Last 6" of longitudinal portion of weld and full length of transverse portion.
A8	Inboard sill pad to tank slot welds.	A & B Ends	Full length of transverse portion.
A9			Full length of weld.
		AR, AL, BR, BL	Full length of weld. Full length of weld.
	ne "Generic Tank Head Brace" ter		
Use the	ne "Generic Body Bolster" templa ne TCID "Record Shell/Sill Damag	ate for body bolster ge" button for:	r defects.

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LOCATION	ON DESIGNATION		
SILL-TO	-PAD WELDS (Designated with	"B" codes)	
Code	Description	Location	Inspect
B2	Outboard termination of longitudinal weld (outside of sill).	AR, AL, BR, BL	Last 6" of weld.
B4	Inboard termination of longitudinal weld (outside of sill).	AR, AL, BR, BL	Last 6" of weld including any portion of weld that wraps around sill and connects with B44.
B22	Outboard termination of longitudinal weld (inside of sill).	AR, AL, BR, BL	Last 6" of weld.
B44	Inboard termination of longitudinal weld (inside of sill).	AR, AL, BR, BL	Last 6" of weld.
Use the	"Generic Tank Head Brace" te "Generic Body Bolster" templa TCID "Record Shell/Sill Dama All parent metal defects. All structural defects outside	ate for body bols ge" button for:	ter defects.
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